

Indorama Eleme Petrochemicals Limited

TECHNICAL DATA SHEET

INDORAMA – LINEAR

NGL250IG

LINEAR LOW DENSITY PE GRADE FOR INJECTION MOULDING

NGL250IG is a Butene co-monomer based Linear Low Density Polyethylene Resin manufactured by IEPL using "SCLAIRTECH" solution polymerisation process of DU Pont, Canada (Now Nova Chemicals) designed for Injection Molding application. As a copolymer it offers excellent processability, impact resistance, outstanding flexibility and warpage resistance.

TYPICAL CHARACTERISTICS:

PROPERTY	TEST METHOD	UNIT	TYPICAL VALUE
Melt Flow Index (190°C / 2.16 Kg)	ASTM D 1238	gm/10 min.	25
Density	ASTM D 792	gm/cm ³	0.925
Tensile Strength at Break	ASTM D 638	Mpa	11
Elongation at Break	ASTM D 638	%	900
Izod Impact Strength	ASTM D 256	J/m	700
Flexural Modulus	ASTM D 790	Mpa	325
Vicat Softening Point	ASTM D 1525	°C	105

Above values are not to be construed as specifications.

PRODUCT BENEFITS	APPLICATIONS
<ul style="list-style-type: none"> • Good processability • Excellent impact strength & rigidity • Excellent flexibility & warpage • Natural color and granular form • Narrow MWD 	<ul style="list-style-type: none"> • Housewares • Flexible food packaging lids • Caps & closures • Compounding • Carrier resin for MB • Large Industrial parts

PACKAGING: NGL250IG is available in natural colour, pellets form in 25 Kg bags.

FOOD CONTACT APPLICATIONS: This grade meets with the requirements of FDA: CFR title 21, 177.1520 and EU regulation 10/2011 for food contact application when used unmodified and processed according to good manufacturing practices. Please contact us for details information and/or compliance certification documents.

Our commitment to Quality, Health, Safety and Environment has been evident from the fact that IEPL is certified with all three ISO Standards ISO 9001, 14001 and OHSAS 18001.

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SAFETY

The Material Safety Data Sheet (MSDS) contains information regarding health, safety and waste considerations for all IEPL Linear Low Density Polyethylene grades. We urge each customer or recipient of MSDS to study it carefully to become aware of and understand the hazards associated with the product. The customer should consider consulting reference works or individuals who are experts in ventilation, toxicology or fire prevention, as necessary or appropriate to use and understand the data contained in the MSDS.

STORAGE

The material is packed in 25 kg bags protecting it from contamination. Storage times of natural materials longer than 6 months may have a negative influence on the quality of the final product. It is generally recommended to convert all material latest within 6 months of production. The material is subjected to degradation by ultra-violet radiation or by high storage temperatures. Therefore the material must be protected from direct sunlight, temperatures above 40°C and high atmospheric humidity during storage. Further unfavorable storage conditions are large fluctuations in ambient temperature and high atmospheric humidity. These conditions may lead to moisture condensing inside the packaging. Under these circumstances, it is recommended to dry the material before use. After a storage period of more than 3 months drying of such material is recommended as standard practice.

DISCLAIMER

The data, information and suggestions given herein are purely as a guide. IEPL undertakes no responsibility either for the results derived from their adoption or for possible positions in apparent contrast with existing patent rights. In view of the many factors that may affect processing and application, these data do not reveal the receiver of this information from the responsibility of carrying out their own tests and experiments; neither do they imply any legally binding assurance of certain properties or of suitability for a specific purpose of the products made with or on the basis of the information in this publication.

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